



Please provide:   Quotation	Order		Date:
Contact Details:			
Reference:		Contact Name:	
Company Name:		Contact Telephone	e Number:
Delivery Address:		Signature:	
Postcode:			
All opening sashes are internally glazed up All fixed lights are externally glazed up ART L - It is your responsibility to or PART F AND O - It is your responsibility meet current building regulations.  PLEASE USE THE FOLLOWING: E	zed unless otherwise stated rder the correct glazing specification whi ility to order the correct number of trickle  = Egress/Easy Clean Hinge (side hun	ich is specific to your prevents which will give t	tween your overall frame size and your opening size oject to meet current building regulations. he required room ventilation to each finished product to  M = Main Opening Sash (French Windows)
< = Hinged Left > = Hinged Right	Λ = Top Hung += Fixed Pane		
NAME/REF:	Frame: SLIM* COMM FLU	JSH   TILT&TURN	Colour: ☐ White 9016* ☐ Grey 7016 ☐ Black 9005
SKETCH ALL FRAMES VIEWED FROM OUTSIDE	Width mm Height	mm	☐ Grey on White ☐ Black on White
	Cill: ☐ 100mm ☐ 150mm ☐ 180mm	m 🗌 222mm	Special Colours: RAL/ RAL
	Additional 100mm for cill horns: ☐ Yes* ☐ No		Inline Locking Handles:*
	Coupler 25mm: ☐ Left ☐ Top ☐ Right ☐ Bottom		☐ White ☐ Black ☐ Grey
	Coupler 40mm: ☐ Left ☐ Top ☐ Right ☐ Bottom		☐ Satin ☐ Gold ☐ Chrome
	Add-on 25mm: ☐ Left ☐ Top ☐ Right ☐ Bottom		Blu Stainless Steel Handles:
	Add-on 40mm: ☐ Left ☐ Top ☐ Rig	ht Bottom	☐ Black ☐ Brass ☐ Stainless Steel
	Bead: ☐ 28mm Double* ☐ 40mm Tri	ple	
	<b>Drainage:</b> ☐ Face* ☐ Concealed		
	Trickle Vents:  Yes x QTY (sho	ow on sketch)	
	Restrictor: Yes Egress/Easy Cle	ean Hinge: Tyes	
QTY	_ ,		*Standard
NAME/REF: SKETCH ALL FRAMES VIEWED FROM OUTSIDE	Frame: ☐ SLIM* ☐ COMM ☐ FLU	JSH 🗌 TILT&TURN	Colour: ☐ White 9016* ☐ Grey 7016 ☐ Black 9005
	Width mm Height	mm	☐ Grey on White ☐ Black on White
	Cill: ☐ 100mm ☐ 150mm ☐ 180m	m 🗌 222mm	Special Colours: RAL/ RAL
	Additional 100mm for cill horns:	Yes* ☐ No	Inline Locking Handles:*
	Coupler 25mm: ☐ Left ☐ Top ☐ Rig	ht 🗌 Bottom	☐ White ☐ Black ☐ Grey
	Coupler 40mm: ☐ Left ☐ Top ☐ Rig	ht 🗌 Bottom	☐ Satin ☐ Gold ☐ Chrome
	Add-on 25mm: ☐ Left ☐ Top ☐ Rig	ht 🗌 Bottom	Blu Stainless Steel Handles:
	Add-on 40mm: ☐ Left ☐ Top ☐ Rig	ht 🗌 Bottom	☐ Black ☐ Brass ☐ Stainless Steel
	Bead: ☐ 28mm Double* ☐ 40mm Tri		
	Drainage: ☐ Face* ☐ Concealed		
	Trickle Vents:  Yes x QTY (she	ow on sketch)	
	- Restrictor:  Yes Egress/Easy Cle		
QTY		J	*Standard





## **PLEASE NOTE:**

All windows are supplied UNGLAZED. We recommend you allow a minimum of 10mm tolerance between your overall frame size and your opening size All opening sashes are internally glazed

All fixed lights are externally glazed unless otherwise stated

PART L - It is your responsibility to order the correct glazing specification which is specific to your project to meet current building regulations.

PART F AND O - It is your responsibility to order the correct number of trickle vents which will give the required room ventilation to each finished product to meet current building regulations.

PLEASE USE THE FOLLOWING: E = Egress/Easy Clean Hinge (side hung) D = Dummy Sash M = Main Opening Sash (French Windows)  $\leq$  = Hinged Left  $\Rightarrow$  = Hinged Right  $\land$  = Top Hung + = Fixed Pane

NAME/REF:	Frame: ☐ SLIM* ☐ COMM ☐ FLUSH ☐ TILT&TURN	Colour: ☐ White 9016* ☐ Grey 7016 ☐ Black 9005
SKETCH ALL FRAMES VIEWED FROM OUTSIDE	Width mm Height mm	☐ Grey on White ☐ Black on White
	Cill: □ 100mm □ 150mm □ 180mm □ 222mm	Special Colours: RAL / RAL
	Additional 100mm for cill horns:   Yes*  No	Inline Locking Handles:*
	Coupler 25mm: Left Top Right Bottom	☐ White ☐ Black ☐ Grey
	Coupler 40mm: Left  Top Right Bottom	☐ Satin ☐ Gold ☐ Chrome
	Add-on 25mm:  Left  Top  Right  Bottom	Blu Stainless Steel Handles:
	Add-on 40mm:	☐ Black ☐ Brass ☐ Stainless Steel
	Bead: ☐ 28mm Double* ☐ 40mm Triple	State
	Drainage: ☐ Face* ☐ Concealed	
	Trickle Vents: ☐ Yes x QTY (show on sketch)	
	Restrictor:  Yes Egress/Easy Clean Hinge: Yes	
QTY		*Standard
NAME/REF:	Frame: ☐ SLIM* ☐ COMM ☐ FLUSH ☐ TILT&TURN	Colour: ☐ White 9016* ☐ Grey 7016 ☐ Black 9005
SKETCH ALL FRAMES	Width mm Height mm	☐ Grey on White ☐ Black on White
VIEWED FROM OUTSIDE	Cill: ☐ 100mm ☐ 150mm ☐ 180mm ☐ 222mm	Special Colours: RAL / RAL
	Additional 100mm for cill horns: ☐ Yes* ☐ No	Inline Locking Handles:*
	Coupler 25mm: ☐ Left ☐ Top ☐ Right ☐ Bottom	☐ White ☐ Black ☐ Grey
	Coupler 40mm: ☐ Left ☐ Top ☐ Right ☐ Bottom	☐ Satin ☐ Gold ☐ Chrome
	Add-on 25mm: ☐ Left ☐ Top ☐ Right ☐ Bottom	Blu Stainless Steel Handles:
	Add-on 40mm: ☐ Left ☐ Top ☐ Right ☐ Bottom	☐ Black ☐ Brass ☐ Stainless Steel
	<b>Bead:</b> ☐ 28mm Double* ☐ 40mm Triple	
	Drainage: ☐ Face* ☐ Concealed	
	Trickle Vents: ☐ Yes x QTY (show on sketch)	
QTY	Restrictor: ☐ Yes Egress/Easy Clean Hinge: ☐ Yes	*Standard
QIT_		Standard
SKETCH ALL FRAMES VIEWED FROM OUTSIDE	Frame: ☐ SLIM* ☐ COMM ☐ FLUSH ☐ TILT&TURN	Colour: White 9016* Grey 7016 Black 9005
	Width mm Height mm	☐ Grey on White ☐ Black on White
	Cill:	Special Colours: RAL / RAL
	Additional 100mm for cill horns: ☐ Yes* ☐ No	Inline Locking Handles:*
	Coupler 25mm:  Left Top Right Bottom	☐ White ☐ Black ☐ Grey
	Coupler 40mm: ☐ Left ☐ Top ☐ Right ☐ Bottom	☐ Satin ☐ Gold ☐ Chrome
	Add-on 25mm: ☐ Left ☐ Top ☐ Right ☐ Bottom	Blu Stainless Steel Handles:
	Add-on 40mm: ☐ Left ☐ Top ☐ Right ☐ Bottom	☐ Black ☐ Brass ☐ Stainless Steel
	Bead: ☐ 28mm Double* ☐ 40mm Triple	
	Drainage: ☐ Face* ☐ Concealed	
	Trickle Vents:   Yes x QTY (show on sketch)	
QTY	Restrictor:  Yes Egress/Easy Clean Hinge: Yes	*Standard
<u> </u>		



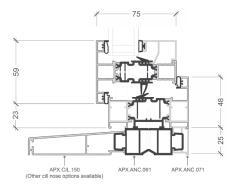


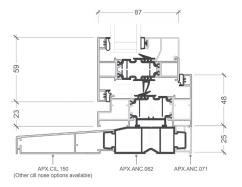


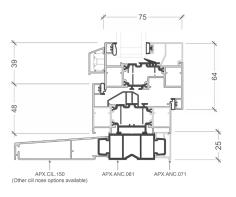




## **ALUNA+ CASEMENT WINDOWS**







## **SLIM SASH (STANDARD FRAME)**

APX.CIL.150

APX.ANC.061

APX.ANC.071

FLUSH FRAME

**TILT AND TURNS** 

Height (mm)

(min)

280

380

500

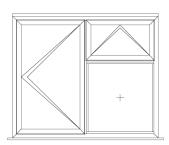
(max)

1500

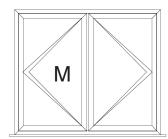
1500

2500

## COMMERCIAL REPLICA SASH (STANDARD FRAME)



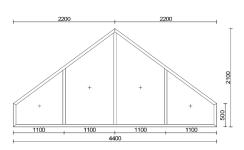
Fixed panes with a opening sash will always be externally beaded, unless a dummy (internal beaded) has been requested.



French Windows: Choose either the left or right opening sash to be the main opener.



Fixed pane (no opening sash) internally beaded



PARAMETERS
Width (mm)

(min)

380

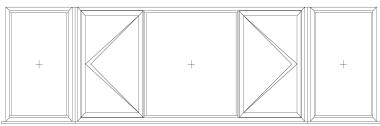
(max)

1500

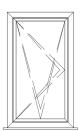
950

1500

Shape Frames: Provide the total width and height, plus the width inbetween each mullion. Please note: Fabrication has a minimum 25° angle.



Bay Windows: Please state external measurements and the desired **internal angle** (for example; 135°). Bay pole options of 45°, 90°.



Sash Type:

**Top Hung** 

Side Hung

**Tilt Turn** 

Titl & Turns (with weather bar) Hinged Right & Bottom (as shown) or Hinged Left & Bottom.

PLEASE USE THE FOLLOWING: E = Egress/Easy Clean Hinge (side hung) D = Dummy Sash M = Main Opening Sash (French Windows) < = Hinged Left > = Hinged Right  $\land$  = Top Hung + = Fixed Pane







