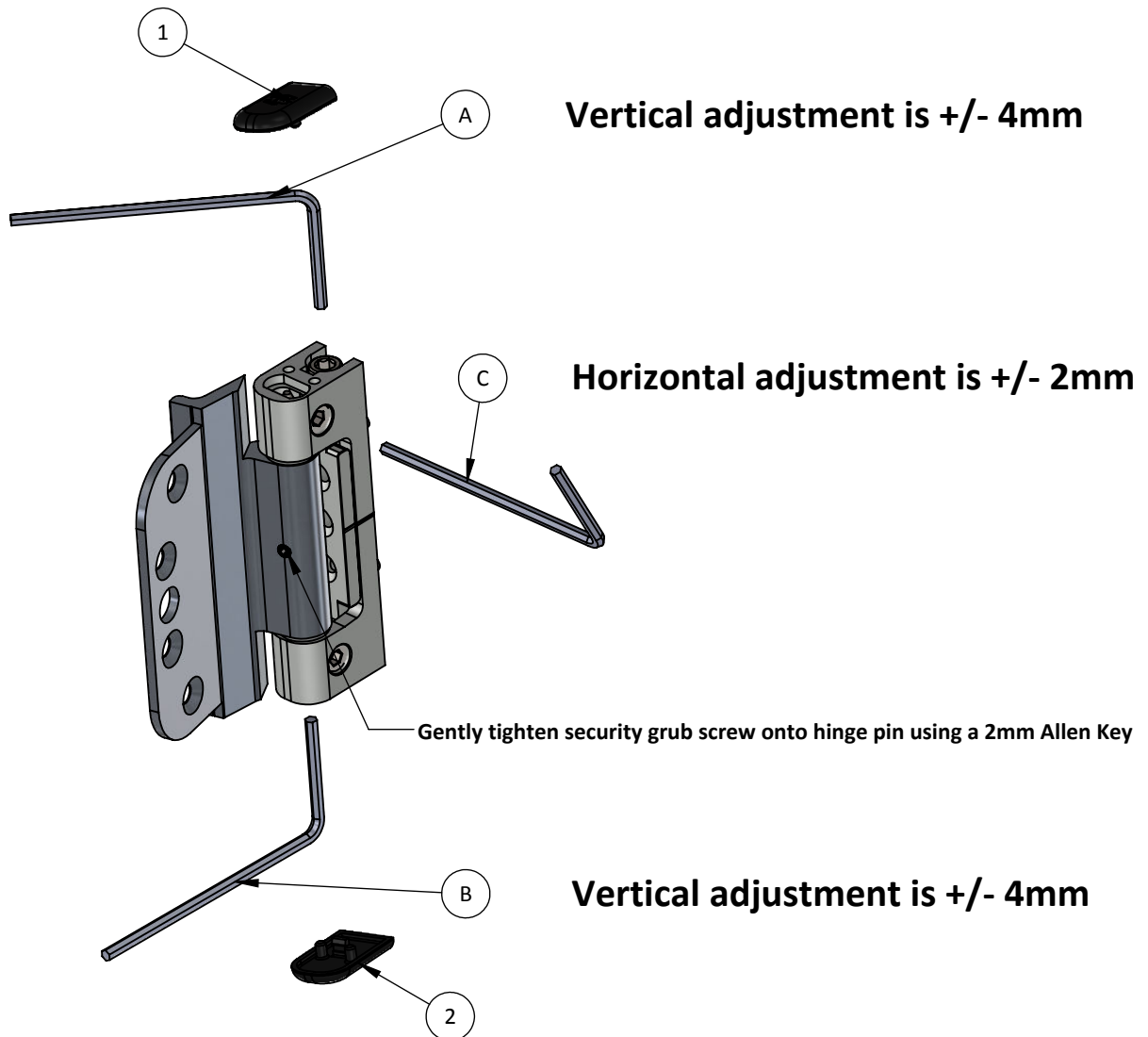


3100 Series 2D Door Hinge

The 3100 Series 2D Hinge is adjustable both vertically and horizontally.

(Remove top and bottom covers '1 & 2' to conduct vertical adjustment)



- **To adjust vertically upwards,**
Firstly slacken the bottom most adjustment screw using a 5mm Allen Key 'B' the desired distance. Secondly tighten the top most adjustment screw until tight.
- **To adjust vertically downwards,**
Firstly slacken the top most adjustment screw using a 5mm Allen Key 'A' the desired distance. Secondly tighten the the bottom most adjustment screw using a 5mm Allen Key 'B' until tight.
- **To adjust horizontally,**
Rotate the two side adjustment screws anti-clockwise or clockwise using a 4mm Allen Key 'C' until the desired distance is achieved.

Drawing No.	2D Hinge Adjustment		
Date;	22.06.2015	Issue;	1