

Summary of U Value Calculation

Undertaken by Sliders (UK) Limited

Door Style: Half Moon, Half Moon Sunburst

Capstone door, 44mm, Plastic Frame (PVC Hollow with 3 Chambers)

Calculated following the principles of EN ISO 10077-1:2006

Basic Dimensions

Width of Opening: 1000 mm

Height of Opening: 2000 mm

Door Glazing Profile

Number of Spaces: 1 (Double Glazing)

Gas Temperature: 283.15 K (10°C)

Normal Emissivity of Internal Glass Surface: 0.89

Space	Width	Gas Type
1	18 mm	Air Filled

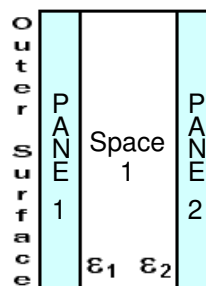
Space	e1	e2
1	0.89 (0.84 corr)	0.89 (0.84 corr)

Pane	Thickness
1	4 mm
2	4 mm

Total Thickness of Glazing: 26 mm

External Heat Transfer Coefficient: 25 W/m².K

Internal Heat Transfer Coefficient: 7.7 W/m².K



Configuration of Unit: Frame & Pane Areas

Numbers on each frame edge correspond to the Frame Side in the frame table on the next page, and Circled Numbers refer to the Pane in the panes table.



Summary of U Value Calculation (ctd)

Door Style: Half Moon, Half Moon Sunburst
 Capstone door, 44mm
 Plastic Frame (PVC Hollow with 3 Chambers)

Door Frame

Side	A f,j	A f,e	A frame	Int. Frame W	Ext. Frame W	A f,di	A f,de	Thm Break	U frame
1	0.095 m ²	0.133 m ²	0.133 m ²	48 mm	68 mm	-	-	-	2.00 W/m ² .K
2	0.046 m ²	0.063 m ²	0.063 m ²	48 mm	68 mm	-	-	-	2.00 W/m ² .K
3	0.095 m ²	0.133 m ²	0.133 m ²	48 mm	68 mm	-	-	-	2.00 W/m ² .K
4	0.007 m ²	0.014 m ²	0.014 m ²	7 mm	15 mm	0.007 m ²	0.014 m ²	0.0 mm	5.88 W/m ² .K
Cassette	-	-	0.066 m ²	-	-	-	-	1.51 W/m ² .K	

∑ A frame : 0.409 m²

∑ A frame : U frame : 0.841 W/K

Door Panes

Pane	Type	A panel	U panel	Perimeter	Spacer	PSI
1	Glass	0.041 m ²	2.740 W/m ² .K	1.856 m	Aluminium Generic	0.060 W/m.K
2	Glass	1.550 m ²	0.641 W/m ² .K	5.698 m	None	0.000 W/m.K

∑ A frame : 1.591 m²

∑ A panel · U panel : 1.106 W/K

Mould value : 0.085 W/K

∑ l panel · Ψ panel : 0.111 W/K

Total Thermal Conductance of Glazing: 5.13W/m².K

Final U Value for Unit: 1.1 W/m².K